



LA CHERTOSA™  
OLD WORLD WINES



SAM J. SEBASTIANI

LA CHERTOSA WINES  
**RED SOIL GROWN**

600 QUARRY HILL ROAD  
SONOMA, CA 95476

[WWW.LACHERTOSAWINES.COM](http://WWW.LACHERTOSAWINES.COM)



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*Sam J. Sebastiani*

CLASSIC OLD WORLD WINES

## WINEMAKING PHILOSOPHY

A wine should be like a symphony; composed so all of the the components blend across the palate to create a harmonic of pleasing flavors. This is the philosophy of winemaking style that I incorporate into my endeavors as a winemaker.

Since my grandfather Samuele learned the art of winemaking from the monks at La Chertosa di Farneta, the 14th century monastery near Lucca, Italy, I have chosen it as my winemaking symbol.

My wines are primarily grown in red Tuscan series soils, in vineyards thriving in the gentle Mediterranean climates of northern California. The wines are aged moderately in oak barrels to enhance their complexity while allowing fruit characteristics to prevail. This is the style of Classic Old World Wines.

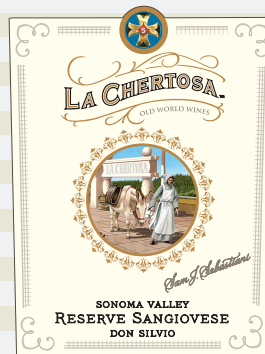
## 88 GOLD MEDALS IN 5 VINTAGES



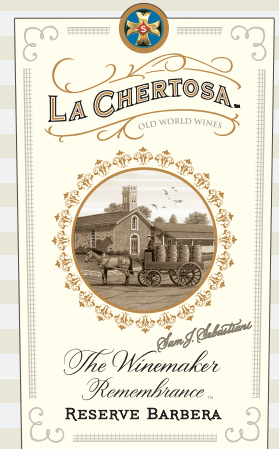
CHARMING WITH OAK  
AND SATIN TONES



ELEGANT, GENEROUS  
AND DEEP-HUED



FULL BODIED AND  
FRUIT FORWARD



RIVALS BEST CABERNET  
SAUVIGNONS OF CALIFORNIA